

AMENDMENTS TO THE SPECIFICATION:

Before the paragraph beginning at page 1, line 4,  
insert the following heading:

--BACKGROUND OF THE INVENTION--.

Before the paragraph beginning at page 1, line 27,  
insert the following heading:

--SUMMARY OF THE INVENTION--.

Before the paragraph beginning at page 4, line 30,  
insert the following heading:

--BRIEF DESCRIPTION OF THE DRAWINGS--.

Before the paragraph beginning at page 6, line 10,  
insert the following heading:

--DETAILED DESCRIPTION OF THE PREFERRED EMBODIMENTS--.

Please replace the paragraph beginning at page 11, line  
12, with the following rewritten paragraph:

--Once the mandrel has been shaped, after blocking the  
locks 6, the control devices (37, 38) of said locks can be  
loosened and there can be removed ~~from~~ from the chassis 20 the  
mandrel 1 which is self-supporting thanks to the locked key  
sector 5, to provide it with the flanges 9a, 9b for transport and  
rotation.--